

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Claim 1 (Cancelled).

Claim 2 (Currently Amended): A multiple bag as claimed in claim 421, wherein the multiple film structuring the multiple bag is constituted by a multiple film obtained by forming a tubular film in a flat shape so as to form a two-ply film and connecting both side and end edges thereof to each other.

Claim 3 (Currently Amended): A multiple bag as claimed in claim 421, wherein two opposing films of the tubular film are set as an inner film and an outer film, a back lining seal portion is structured by welding a portion near both sides of the connected end edges of said film and the outer film, and a lateral seal portion is structured by welding a portion near both sides of the end edge in which said inner film and the outer film are not connected.

Claim 4 (Currently Amended): A multiple bag as claimed in claim 421, wherein the end edges of the tubular bent multiple film are overlapped with each other in a flat shape, and the overlapped portion is back sealed.

Claim 5 (Withdrawn): A multiple bag as claimed in claim 421, wherein a plug body mounting hole is formed in a step of bending the multiple film in the tubular shape, and a plug body is provided in the plug body mounting hole in accordance with a welding process.

Claim 6 (Withdrawn): A multiple bag as claimed in claim 421, wherein the portion formed by bending the multiple film in the tubular shape and overlapping the multiple film is formed in one side end edge of the multiple bag, and a plug body is held in an inner side of the overlapped portion.

Claim 7 (Withdrawn): A multiple bag structured by overlapping a multiple film formed by overlapping at least an inner film and an outer film in a two-fold shape and sealing both end portions, wherein the multiple film structuring said multiple bag is overlapped in a two-fold shape such that both side end edges in which the respective films are connected to each other are in the same side, and both end edge sides in which the respective films of the multiple film are connected to each other form an open side of the bag.

Claim 8 (Withdrawn): A multiple bag as claimed in claim 7, wherein the multiple film is constituted by a multiple film obtained by forming a tubular film in a flat shape so as to form a two-ply film and connecting both side end edges thereof to each other.

Claims 9-12 (Canceled).

Claim 13 (Previously Presented): A multiple bag as claimed in claim 2, wherein two opposing films of the tubular film are set as an inner film and an outer film, a back lining seal portion is structured by welding a portion near both sides of the connected end edges of said film and the outer film, and a lateral seal portion is structured by welding a portion near both sides of the end edge in which said inner film and the outer film are not connected.

Claim 14 (Previously Presented): A multiple bag as claimed in claim 2, wherein the end edges of the tubular bent multiple film are overlapped with each other in a flat shape, and the overlapped portion is back sealed.

Claim 15 (Withdrawn): A multiple bag as claimed in claim 2, wherein a plug body mounting hole is formed in a step of bending the multiple film in the tubular shape, and a plug body is provided in the plug body mounting hole in accordance with a welding process.

Claim 16 (Withdrawn): A multiple bag as claimed in claim 3, wherein a plug body mounting hole is formed in a step of bending the multiple film in the tubular shape, and a plug body is provided in the plug body mounting hole in accordance with a welding process.

Claim 17 (Withdrawn): A multiple bag as claimed in claim 4, wherein a plug body mounting hole is formed in a step of bending the multiple film in the tubular shape, and a plug body is provided in the plug body mounting hole in accordance with a welding process.

Claim 18 (Withdrawn): A multiple bag as claimed in claim 13, wherein a plug body mounting hole is formed in a step of bending the multiple film in the tubular shape, and a plug body is provided in the plug body mounting hole in accordance with a welding process.

Claim 19 (Withdrawn): A multiple bag as claimed in claim 14, wherein a plug body mounting hole is formed in a step of bending the multiple film in the tubular shape, and a plug body is provided in the plug body mounting hole in accordance with a welding process.

Claim 20 (Withdrawn): A multiple bag as claimed in claim 2, wherein the portion formed by bending the multiple film in the tubular shape and overlapping the multiple film is formed in one side end edge of the multiple bag, and a plug body is held in an inner side of the overlapped portion.

Claim 21 (New): A multiple bag, said bag comprising:

- a multiple film with at least inner and outer films, said multiple film being folded in a tubular shape such that first and second sides of the film are overlapped such that said outer film of said first side and said inner film of said second side are in contact;
- a first seal disposed between said inner film of said first side and said outer film of said first side;
- a second seal disposed between said inner film of said second side and said outer film of said first side; and
- a third seal disposed between said inner film of said second side and said outer film of said second side.

Claim 22 (New): A multiple bag, said bag comprising:

- a tubular structure comprising inner and outer films;

a back lining seal, said back lining seal being a weld connecting said inner film of a first edge with said outer film of a second edge, such that said inner film of said first edge is also bonded to said outer film of said first edge and said outer film of said second edge is also bonded to said inner film of said second edge; and
a lateral seal, said lateral seal being a weld disposed between said inner film of said first edge and said inner film of said second edge;
wherein said inner and outer films each comprise a tubular co-extrusion inflation film having first and second polyolefin layers disposed on opposing sides of a core layer.

Claim 23(New): The bag according to claim 22, said core layer comprising un-oriented polyamide layer.